

## REPLACEMENT PART #'S

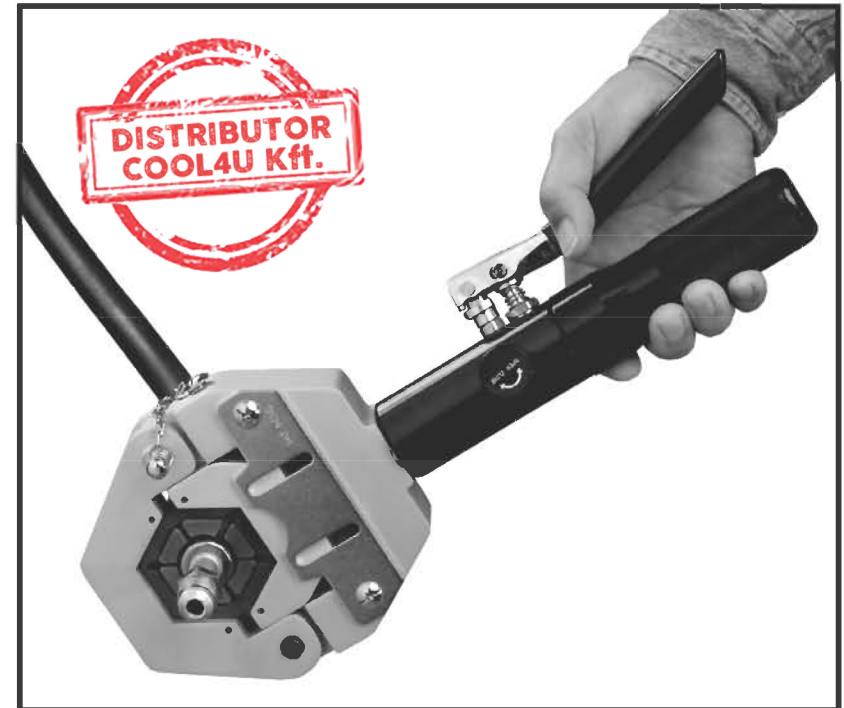
| <b>Part#</b>       | <b>Description</b>                               |
|--------------------|--|
| <b>71500-001</b>   | Hydra-Krimp Assembly                             |
| <b>71500-6</b>     | Die Set #6 (5/16") & #8 Reduced Barrier (13/32") |
| <b>71500-8</b>     | Die Set #8 (13/32")                              |
| <b>71500-10</b>    | Die Set #10 (1/2")                               |
| <b>71500-12</b>    | Die Set #12 (5/8")                               |
| <b>71500-6SRB</b>  | Die Set #6 (5/16" Reduced Barrier)               |
| <b>71500-10SRB</b> | Die Set #10 (1/2" Reduced Barrier)               |
| <b>71500-12SRB</b> | Die Set #12 (5/8" Reduced Barrier)               |
| <b>71500-PB</b>    | Die Set Plastic Box                              |

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## Instructions 71500 **HYDRA-KRIMP**

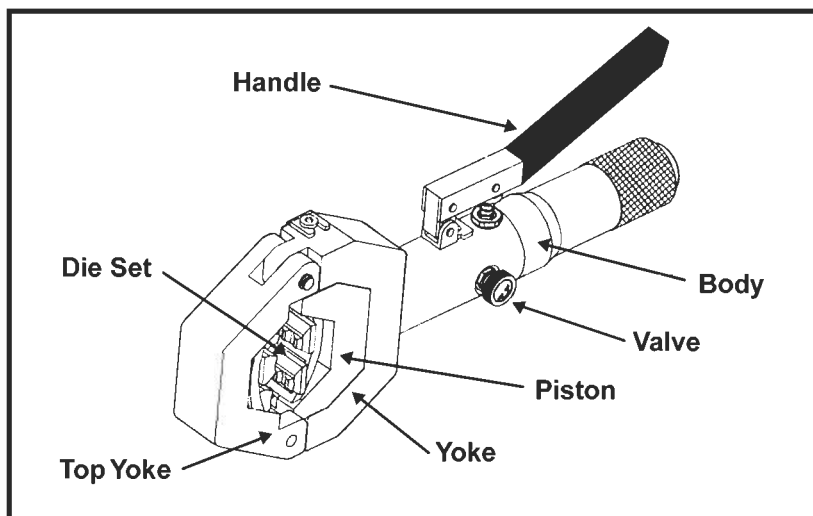


**WARNING**



**WEAR  
SAFETY  
GOGGLES!**

# HYDRA-KRIMP 71500



## PRE-OPERATION SET-UP

- Open the relief valve to fully recess the piston, then close tightly.
- Rotate the yoke fully counter clock-wiseto bottom out the adapter seat.

**READY TO GO!**



**WARNING**



**Wear Safety Goggles**

## OPERATING INSTRUCTIONS

Warning: DO NOT actuate the piston without having a hose and fitting in place to crimp. This could damage the tool. Also, be careful not to place hands near any pinch points while using the tool!

1. Remove pin and open top yoke.

**\* Note:** It may be necessary to turn body counter clock-wise until top yoke can be rotated away from piston.

2. Select correct die set:

### Standard Hose

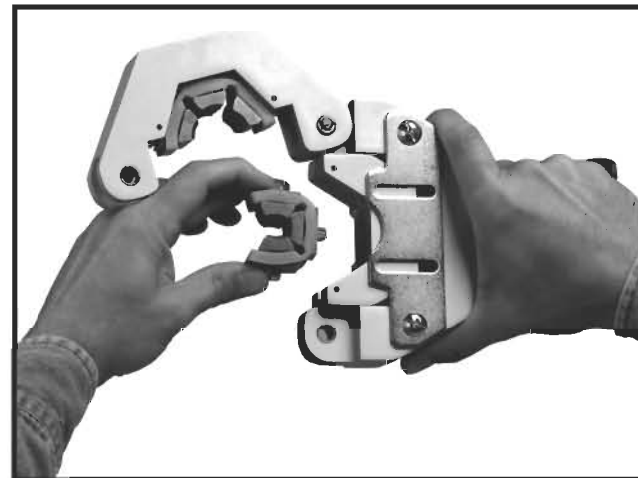
#6 (5/16") - Purple  
#8 (13/32") - Red  
#10 (1/2") - Yellow  
#12 (5/8") - Green

### Reduced Barrier Hose

#6 (5/16") - Black  
#8 (13/32") - Purple  
#10 (1/2") - Orange  
#12 (5/8") - Blue

*\*same dies*

**\* Note:** Be sure to use correct size die set! Failure to do so could cause leakage or failure of the crimp!



3. Insert dies into yoke.
4. Position fitting and hose in crimper and close top yoke.
5. Insert pin securely.

**\* Note:** Make sure pin snaps securely into place before crimping process is started.

6. Turn body of tool clockwise until dies are snug against hose fitting.
7. Turn hydraulic valve to CLOSED position.
8. Pump handle to crimp fitting onto hose. Continue pumping until handle comes to a stop.

**\* Note:** Place the body of the tool against a solid body to create more leverage during the crimping process.

9. Once crimp is complete, turn hydraulic valve to OPEN position.
10. Turn body of tool counter clockwise until top yoke can be rotated away from piston portion of yoke.
11. Remove holding pin and open yoke.
12. Remove hose assembly.